

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1 – 10. (Cancelled)

11. (Currently Amended) A ball pin system comprising:
a first ball; and
a first pin integrally formed in-with said first ball in a single one-piece construction; and
a second ball having a second pin integrally formed in-with said second ball in a single one-piece construction, said second pin being and mounted into a first recess of said first pinball so that said second ball becomes rigidly secured to said first ball after said second pin is received in said first recess of said first ball;
said first ball and said second ball having a first ball cup received in a part of a drive mechanism for a windshield wiper and said second ball having a second ball cup mounted thereon with said second ball cup being received on a second part of said drive mechanism of said windshield wiper, respectively, mounted thereon, said first and second ball cups being pivotable or rotatable with respect to said first and second balls, respectively;
at least one of a stop or seal mounted in operative relationship with said second ball;
said first ball comprising said first recess situated generally opposite said first pin, said first recess having a recess dimension and said first pin having a pin dimension, said pin dimension being at least as large as the recess dimension.

Response to Office Action Mailed 07/31/2008
Serial No. 10/537,937
Examiner: Ferguson, Michael P.
VAL 204 P2 – WDE 0555

12. (Currently Amended) The ball pin system as recited in claim 11, wherein said first-second pin is knurled and press-fit into said first recess.
13. (Previously Presented) The ball pin system as recited in claim 11, wherein said first recess comprises a depth that is approximately three quarters the length of said first ball.
14. (Cancelled)
15. (Previously Presented) The ball pin system as recited in claim 11, wherein said second ball comprises a second recess situated generally opposite said second pin; said first and second balls and said first and second recesses being generally co-axial when said second ball is mounted onto said first ball.
16. (Previously Presented) The ball pin system as recited in claim 11, wherein said first ball cup is molded onto said first ball.
17. (Cancelled)
18. (Currently Amended) The ball pin system as recited in claim 1115, wherein said second ball cup comprises a stop that is received in said second recess to facilitate limiting a rotation of a rod coupled to said second ball cup.
19. (Previously Presented) The ball pin system as recited in claim 11, wherein said first ball comprises a first diameter and said second ball comprises a second diameter, said first and second diameters being the same.

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20. (Previously Presented) The ball pin system as recited in claim 11, wherein said first ball comprises a first diameter and said second ball comprises a second diameter, said first and second diameters being different.
21. (Previously Presented) The ball pin system as recited in claim 20, wherein said second diameter is smaller than said first diameter.
22. (Previously Presented) The ball pin system as recited in claim 11, wherein said second pin has a second pin dimension, said second pin dimension being substantially the same as the recess dimension so that said second pin may be press fit into said first recess.